

Synthesis, Characterization, and Applications of Nanoparticles: A Review

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Abstract:

Keywords: Nanoparticles, Drug Delivery Systems, Synthesis Methods, Characterization Techniques, Biomedicine, Targeted Therapy, and Nanomedicine.

1. Introduction:

Nanoparticles are super tiny particles with unique sizes and different surface properties. Nanoparticles are used in various pharmaceutical applications, especially in Drug Delivery Systems as depicted in the Fig. 1. The sizes of nanoparticles range from 1-100 nanometres in their diameter (1). As nanoparticles exhibit various characteristics and their size and surface properties them highly desirable for the Targeted Drug Delivery System. Along with these properties, nanoparticles possess a small size-surface ratio, surface chemistry, and also ability to encapsulate various active pharmaceutical agents. The preparation of nanoparticles involves various methods (2). These methods include coacervation, polymerization, ionic gelation, and also supercritical fluid technology. Each method works differently for efficacy and versatility. Several factors influence the effectiveness of the drug delivery of these nanoparticles. These include drug loading capacity, particle size, and surface properties (3).

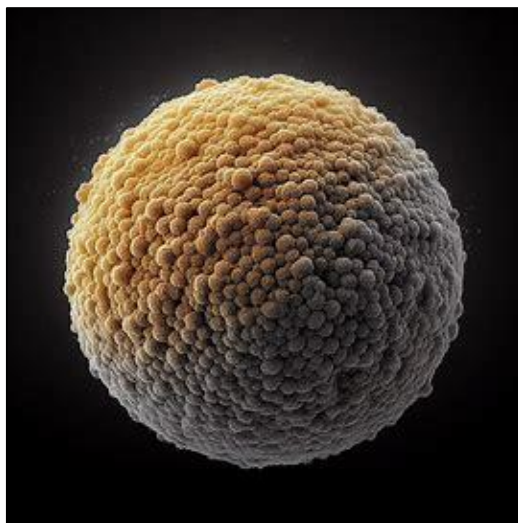


Fig. 1 Nanoparticle

The size of the nanoparticles affects the biodistribution, cellular uptake, and clearance kinetics. The smaller the nanoparticles are more the circulation time and penetration in the target tissues happen. The circulation time and the penetration into the tissue improve the efficacy of the drug (4). Several factors can alter the pharmacokinetics of the nanoparticles which can allow for specific targeting of a specific disordered cell or tissue that then enhances the therapeutic outcome of the API. The nanoparticles offer effective drug delivery that can cause a wide range of pharmaceutical applications (5).

2. Type of Nanoparticles:

Nanoparticles include a diverse range of materials with different sizes. The sizes can range from 1 to 100 nanometres. Some common types of nanoparticles include:

- **Metal Nanoparticles:** There are various types of metal nanoparticles such as copper, gold and silver. The small size of nanoparticles makes them more catalytic, electrical, and optical (6). The gold nanoparticles possess surface plasmon resonance. This makes these nanoparticles more useful in biomedical and other applications. The silver nanoparticles have anti-microbial activities. These nanoparticles can be prepared by both chemical as well as physical methods. These nanoparticles are either synthesised by constructive or destructive methods. Metal nanoparticles can be synthesized by almost all the metal. The most frequently used metals are zinc, silver, lead, iron, gold, copper, cobalt, cadmium, and aluminium (7). These nanoparticles exhibit unique attributes, including sizes ranging from 10 to 100nm, distinctive surface features such as high surface area to volume ratio, pore size, surface charge, and surface charge density as depicted in the Fig. 2. They can exist in crystalline or amorphous structures, with shapes varying from spherical to cylindrical, and exhibit diverse colours, reactivity, and sensitivity to environmental factors such as air, moisture, heat, and sunlight (8).

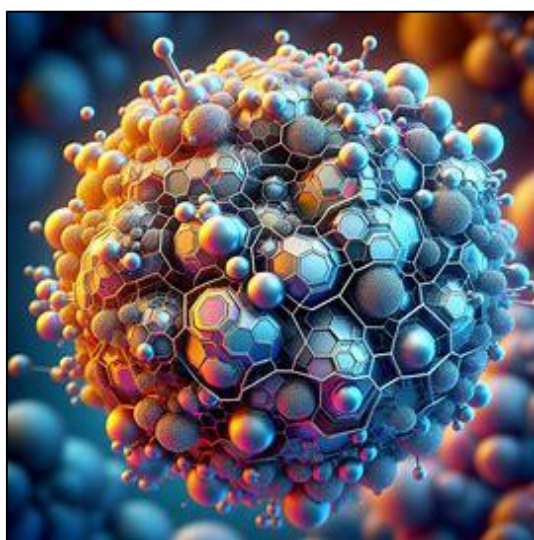


Fig 2: Metal Nanoparticle

The size, shapes, chemical characters, and applications of metal nanoparticles are listed in the table below:

Sr. No.	Nanoparticle Type	Size	Shape	Chemical Characterization	Applications	Reference
	Gold Nanoparticle	1nm-100 nm	Hexagonal, spherical, and triangular.	Highly reflective, can be made transparent or translucent	Bio-imaging and receptor detection.	(9).
	Silver Nanoparticle	1nm-100 nm	Spherical or triangular	Highly reflective, can be made transparent or translucent	For anti-microbial and anti-cancer therapy	(10).
	Iron Nanoparticle	20-40 nm	Cubes, Hexagonal, Spherical, and Rods.	Poorly conductive	Contrast agent for MRI	(11).

• **Metal Oxide Nanoparticles:**

Metal oxide-based nanoparticles are the nanoparticles synthesized to alter the respective metal based counterparts as depicted in the Fig. 3.



Fig. 3: Metal Oxide Nanoparticle

For example, the iron nanoparticles freely oxidize to form iron oxide in the presence of oxygen at room temperature. This then enhance the reactivity than the nanoparticles of pure iron (12). The synthesis of these nanoparticles can primarily be determined by the reactivity and the efficacy. The commonly synthesized nanoparticles are Zinc oxide, Titanium oxide, Silicon dioxide, Magnetite, Iron oxide, Cerium oxide, and Aluminium oxide (13).

- **Carbon-based Nanoparticles:**

These nanoparticles are composed of carbon, as these are completely carbon based. There are various types of carbon-based nanoparticles like carbon-black, carbon-nano fibers, carbon-nanotubes, fullerenes, and graphene as depicted in Fig. 4. Sometimes these are in nano size as well. Fullerenes like C60 are spherical molecules in which carbon are held together. Graphene are the two-dimensional allotrope that forms a hexagonal lattice with the thickness of around 1 nm (14).



Fig. 4: Carbon based nanoparticles

Carbon Nanotubes are the cylindrical structures that are made up of graphene. Carbon Nanofibers can be derived from graphene and are conical or cup-shaped structures. Carbon Black is an amorphous carbon material that is spherical in shape (15).

- **Polymeric Nanoparticles:**

Polymeric nanoparticles have a diverse class of nanomaterials. These can be formed from both synthetic and natural polymers as depicted in Fig. 5. These polymers include chitosan, PEG, and PLGA. The polymeric nanoparticles are both biocompatible and biodegradable in nature (16). The PLGA nanoparticles can widely be used in various drug delivery systems as these possess the ability to encapsulate the release therapeutic agents. The PEGylated nanoparticles have the enhanced circulation time *in-vivo* (17).

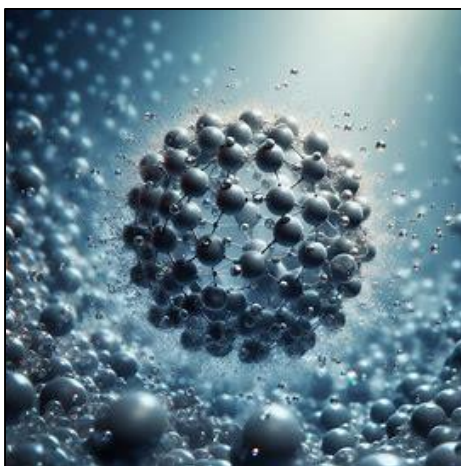


Fig. 5 Polymeric Nanoparticle

Magnetic nanoparticles find use in targeted drug administration, magnetic separation of biological molecules, magnetic resonance imaging, and magnetic hyperthermia therapy for the treatment of cancer (26).

3. Synthesis Methods and Characterization Techniques of Nanoparticles:

Different techniques can be employed to synthesise nanoparticles in order to achieve desired surface characteristics, size, shape, and composition (27). Furthermore, it is crucial to characterise nanoparticles in order to comprehend their physicochemical characteristics and to maximise their performance in various applications. Numerous techniques may be used to create nanoparticles (28).

Below is a list of all the methods:

- **Chemical Precipitation Method:**

Nanoparticle formation can be achieved by chemical precipitation. To create a smooth combination, the ingredients are first allowed to dissolve in a liquid. To initiate a reaction, another chemical is then introduced (29). Temperature and acidity are two examples of variables that may be changed to alter the course of the reaction. By stabilising and drying them, they may be enlarged, cleaned up, and kept from adhering together. Ultimately, the nanoparticles are examined using a variety of assays. This approach is popular, scalable, and economical for producing nanoparticles for a range of applications, including chemical reaction support and drug delivery (30).

- **Sol-Gel Method:**

A flexible way for creating thin films and nanoparticles is the sol-gel process. It includes the hydrolysis and condensation processes of precursor chemicals in a liquid media to generate a sol, a colloidal suspension of nanoparticles (31). After the sol is gelled, a three-dimensional network structure is created that may be further treated to create thin films or nanoparticles. With its ability to precisely regulate nanoparticle size, content, and shape, this technique is well-suited for a wide range of applications, including electronics, biomedical devices, and optics (32).

- **Microemulsion Method:**

A specialised technique for creating nanoparticles with precise size and shape is the microemulsion method. It entails dissolving the precursor chemicals in stable microemulsions, which are usually made of water, oil, surfactant, and co-surfactant. Nanoparticles are created via a sequence of chemical events that take place inside the microemulsion's restricted nanodomains (33). Particle size, shape, and homogeneity can all be precisely controlled using this approach, which makes it very helpful for applications like medication delivery, catalysis, and nanocomposite materials. Its adaptability also makes it possible to synthesise many kinds of nanoparticles, such as semiconductor, oxide, and metallic nanoparticles (34).

- **Green Synthesis:**

Green synthesis is the sustainable process of creating nanoparticles with eco-friendly ingredients and techniques. In the creation of nanoparticles, it usually entails the utilisation of

natural sources as reducing agents or stabilisers, such as plant extracts, microbes, or biomolecules (35). This approach is more environmentally friendly since it uses less or no dangerous chemicals and doesn't require as many energy-intensive steps as previous synthesis methods. Green synthesis is appropriate for use in biomedicine, agriculture, and environmental remediation since it not only has a lower environmental effect but also has special benefits including biocompatibility and ease of scaling (36).

- **Hydrothermal/ Solvothermal Synthesis:**

The processes of hydrothermal and solvothermal synthesis are used to create nanoparticles and nanostructured materials in an aqueous or organic solvent environment, respectively, at high temperatures and high pressures. These procedures include dissolving the precursor chemicals in the solvent and conducting the reaction at high temperatures in a sealed container (37). Specific sized, shaped, and crystalline nanoparticles are formed as a result of the regulated circumstances that facilitate nucleation and growth. Whereas solvothermal synthesis uses organic solvents, hydrothermal synthesis usually uses water as the solvent. These techniques are adaptable and may be used to create a broad variety of nanoparticles, such as metal oxides, semiconductors, and carbon-based materials (38). They are useful in a variety of industries, including energy storage, nanoelectronics, and catalysis (39).

4. Characterization Techniques:

Method/Technique	Purpose	Examples	
Transmission Electron Microscopy	Visualize morphology of nanoparticles	High resolution imaging of the particle size	(40).
X-ray Diffraction	Measure the particle size distribution	Assess the variations in the colloidal suspension	(41).
Dynamic Light Scattering	Determine the size of the crystal	Identification of crystalline phases in nanoparticles	(42).
Atomic Force Microscopy	Surface topography probing	Investigation of particle interaction and the roughness	(43).
Fourier Transform Infrared Spectroscopy	Chemical bond analysis	Identification of functional group in the surface of the nanoparticles	(44).

- **Transmission Electron Microscopy:**

When examining nanoparticles at the nanoscale, Transmission Electron Microscopy is a powerful instrument that may provide remarkably accurate information on their shape, size, and distribution. Through the use of electron transmission through the material, TEM generates high-resolution pictures that reveal minute aspects of the shape and structure of nanoparticles

(45). This capacity helps scientists to identify finer details, which makes thorough characterization easier and is essential for a variety of applications in materials science, nanotechnology, and healthcare. Thus, TEM continues to be essential for deciphering the mysteries of the nanoworld, expanding our knowledge, and spurring creativity across a wide range of industries (46).

- **Scanning Electron Microscopy:**

A potent imaging method for high-resolution analysis of the surface topography and morphology of materials, including nanoparticles, is scanning electron microscopy. SEM scans the surface with a concentrated electron beam, producing secondary electrons, backscattered electrons, and other signals, unlike TEM, which transmits electrons through the material (47). The surface characteristics of the sample are revealed by these signals, which enable an in-depth visualisation of the size, shape, and distribution of nanoparticles. SEM is a very useful instrument for characterising nanoparticles and comprehending their characteristics for a range of applications in materials science, nanotechnology, and other fields because of its adaptability in sample preparation and imaging modalities (48).

- **X-ray Diffraction:**

An essential method for examining the phase composition and crystal structure of materials, including nanoparticles, is X-ray diffraction, or XRD. When X-rays are applied to a sample, the atoms in the material scatter the X-rays, creating patterns of constructive interference (49). The crystal lattice structure of the material may be inferred from the angles and intensities of these diffraction peaks, which include lattice spacing, orientation, and phase purity. When it comes to recognising crystalline phases, figuring out crystallographic characteristics, and evaluating the strain and size of nanoparticles, XRD is quite helpful (50). Understanding the physical characteristics and behaviour of nanoparticles is crucial for a wide range of research and practical applications, including materials engineering, electronics, and catalysis (51).

- **Dynamic Light Scattering:**

A non-invasive method for determining the size distribution of colloidal and nanoparticle particles in solution is dynamic light scattering. DLS determines the hydrodynamic diameter of suspended particles by examining the variations in scattered light intensity brought on by Brownian motion (52). This method is especially helpful for tracking changes in particle size brought on by aggregation or dissolution, as well as for figuring out the size distribution and polydispersity of nanoparticles in solution. DLS is often used to characterise nanoparticle suspensions and comprehend their stability and behaviour in solution in domains including medicines, biotechnology, and materials research (53).

- **UV-Visible Spectroscopy:**

A popular method for examining how chemicals, including nanoparticles, absorb ultraviolet and visible light is UV-Visible Spectroscopy. It provides details on the electrical structure and composition of a sample by calculating the quantity of light absorbed as a function of wavelength (54). UV-visible spectroscopy is used in nanoparticle research to characterise the

optical characteristics of the particles, including bandgap energy and absorption spectra. It is very helpful for monitoring the production and stability of nanoparticles as well as their size, shape, and concentration in solution. UV-visible spectroscopy is used to research the optical characteristics and behaviour of nanomaterials in a variety of domains, such as chemistry, materials science, and nanotechnology (55).

5. Applications of Nanoparticles:

• **Biomedicine and Healthcare:**

Targeted drug delivery: Using nanoparticles as carriers allows for controlled release, improved therapeutic efficacy, and less systemic adverse effects (56).

Imaging: By acting as contrast agents in different imaging modalities including computed tomography, magnetic resonance imaging, and fluorescence imaging, nanoparticles help to diagnose diseases early and track how well a treatment is working (57).

Therapeutics: By using photothermal treatment, photodynamic therapy, and gene therapy, nanoparticles provide novel ways to treat infections, cancer, and genetic abnormalities (58).

• **Catalysis and Chemical Engineering:**

Catalysis: By providing more catalytic activity, selectivity, and stability than bulk materials, nanoparticles operate as catalysts in a variety of chemical reactions, resulting in more environmentally friendly and long-lasting chemical processes (59).

Sensors: High sensitivity, specificity, and quick reaction times are achieved by using nanoparticles in sensor systems to identify and measure analytes such as gases, biomolecules, and contaminants (60).

• **Environmental Remediation:**

Water Purification: To remove organic contaminants, heavy metals, and pollutants from water, water treatment technologies use nanoparticles. This helps to produce practical and affordable solutions for clean water supply (61).

Air Filtration: To improve indoor air quality and reduce respiratory health concerns, nanoparticles are included into air filtration systems to capture particulate matter, allergens, and airborne pathogens (62).

• **Nanomedicine and Personal Care:**

Diagnostics: To enable early diagnosis and personalised therapy, nanoparticles are used in diagnostic assays and biosensors to detect infections, illnesses, and biomarkers with high sensitivity and specificity (63).

Cosmetics: By adding nanoparticles to skincare and makeup products, manufacturers may increase the performance and safety of their innovative formulas while also increasing the efficacy of sunscreens, hydrating the skin, and having anti-aging benefit (64)

6. Applications of Nanoparticles in Medicine and Healthcare:

As they provide cutting-edge approaches to medication distribution, imaging, diagnostics, and therapy, nanoparticles have completely transformed the medical and healthcare industries. (65)

Their distinct physicochemical characteristics, such as their compact size, high surface area-to-volume ratio, and adjustable surface chemistry, allow for exact regulation of drug release, specificity of targeting, and effectiveness of treatment.

- **Imaging and Diagnostics:**

In several imaging modalities, such as magnetic resonance imaging, computed tomography, positron emission tomography, and optical imaging, nanoparticles act as adaptable contrast agents. (66) Their adjustable characteristics and compact size allow for selective accumulation at disease sites, resulting in better sensitivity and contrast for early illness detection and surveillance. Because of their high magnetic susceptibility and biocompatibility, magnetic nanoparticles like iron oxide nanoparticles—are frequently utilised as contrast agents in magnetic resonance imaging. These nanoparticles provide very sensitive and spatially resolved non-invasive imaging of inflammation, tumours, and cardiovascular disorders (66). Nanoparticles are used in diagnostic tests and biosensors for the high-sensitivity and specificity detection of infections, disease-associated chemicals, and biomarkers, in addition to imaging applications (67).

- **Therapeutics and Therapy:**

Therapeutic applications involving nanoparticles include the treatment of infectious diseases, cancer, and regenerative medicine. When compared to traditional treatment approaches, nanoparticle-based therapies offer targeted delivery, controlled release, and better therapeutic effectiveness (68).

- **Nanoparticle-mediated cancer therapy:**

Chemotherapy, photothermal treatment, photodynamic therapy, and immunotherapy are some of the methods used in nanoparticle-mediated cancer therapy. Through active targeting or passive targeting, nanoparticles can preferentially concentrate in tumour tissues, resulting in localised drug delivery and less systemic toxicity (69).

- **Gold nanomaterials:**

Because gold nanoparticles have special photothermal characteristics, they are being researched intensively for cancer treatment. Gold nanoparticles produce heat when exposed to near-infrared light, which causes tumour cells to undergo thermal ablation and become hyperthermic while leaving the surrounding healthy tissues unaffected (70) To increase the effectiveness of treatment, gold nanoparticles can also be used as carriers to carry nucleic acids or chemotherapeutic medications to tumours (71).

- **Nanoparticle-based vaccines:**

A potential method for avoiding infectious illnesses and stimulating the immune system against pathogens is the use of vaccinations based on nanoparticles (72). Targeting antigen-presenting cells, nanoparticles can encapsulate adjuvants, nucleic acids, or antigens. This promotes antigen absorption, processing, and presentation, resulting in strong immune activation and long-lasting immunity (73).

- **Gene therapy using nanoparticle carriers:**

Utilising nanoparticle carriers, gene therapy delivers nucleic acids, such as DNA, RNA, or gene-editing tools, to target cells in an attempt to cure genetic abnormalities, cancer, and infectious illnesses (74). Nanoparticles provide precise regulation of gene expression and improved therapeutic results by preventing nucleic acids from degrading, promoting intracellular transport, and facilitating cellular absorption (75).

- **Targeted Therapy and Precision Medicine:**

Approaches that specifically deliver therapeutic chemicals to sick tissues or cells while protecting healthy tissues are made possible by nanoparticles. In order to improve nanoparticle uptake and treatment effectiveness, active targeting techniques functionalize nanoparticles with ligands, antibodies, or peptides that identify certain biomarkers overexpressed on sick cells (76). Utilising drug delivery methods based on nanoparticles, precision medicine techniques customise therapies for each patient according to their genetic composition, illness phenotype, and response to therapy. Precision medicine based on nanoparticles delivers treatments to certain molecular targets or patient groups, allowing for tailored and optimised therapeutic interventions with better results and fewer side effects (77).

- **Regenerative Medicine and Tissue Engineering:**

Nanoparticles are essential for cell treatment, medication transport, and scaffold design in regenerative medicine and tissue engineering. Scaffolds coated with nanoparticles enable the controlled release of growth factors, cytokines, or medications in specific areas to facilitate tissue regeneration, repair, and functional restoration. Bioactively functionalized nanoparticles promote tissue regeneration by facilitating cell adhesion, proliferation, and differentiation (78). This improves the integration of implanted scaffolds with host tissues. Furthermore, therapeutic cells, stem cells, or gene-editing instruments can be delivered to target tissues using nanoparticles for regenerative treatment applications (79).

Abbreviations:

1. **API:** Active Pharmaceutical Ingredient.
2. **PEG:** Polyethylene Glycol.
3. **PLGA:** Poly(lactic-co-glycolic acid).
4. **MRI:** Magnetic Resonance Imaging.
5. **SEM:** Scanning Electron Microscopy.
6. **TEM:** Transmission Electron Microscopy.
7. **CT:** Computed Tomography.
8. **PET:** Positron Emission Tomography.
9. **NIR:** Near-Infrared.

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