

# Formulation and Evaluation of Ocular Insert of Femiciclovir

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## **ABSTRACT**

*To prepare ophthalmic inserts of Femiciclovir, a drug of choice for Herpes simplex virus (HSV) infection, with the aim of improving the release pattern of the drug over a period of 12h.*

***Methods:** Inserts containing Femiciclovir were prepared using a water-soluble polymeric matrix of polyvinyl alcohol and methylcellulose by the film casting method. The effects of agents increasing viscosity, hydrophobic polymers and osmotic agents on the swelling and release characteristics of the inserts were examined. Differential scanning calorimetry (DSC) and stability studies of the prepared inserts stored at 25 C for six months were also carried out.*

***Results:** The method used for the formulation of ocular inserts is solvent casting method. Because it was a simple and effective method. The % drug release was found 80-90%.*

## **INTRODUCTION**

Controlled and sustained delivery of ophthalmic drugs continues to remain a major focus area in the field of pharmaceutical drug delivery with the emergence of new, more potent drugs and biological response modifiers. **(Bourlais C et al 1998)**

The major objective of clinical therapeutics is to provide and maintain adequate concentration of drugs at the site of action. In ocular drug delivery, the physiological constraints imposed by the protective mechanisms of the eye lead to poor absorption of drugs with very small fractions of the instilled dose penetrating the cornea and reaching the intraocular tissues. **(Gulsen D et al 2004)**

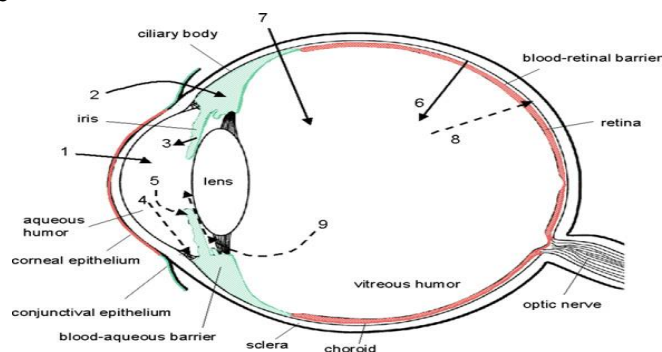
The anatomy, physiology and biochemistry of the eye render this organ highly impervious to foreign substances. A significant challenge to the formulator is to circumvent the protective barriers of the eye without causing permanent tissue damage. **(Gaudana R, et al 2010)** Development of newer, more sensitive diagnostic techniques and novel therapeutic agents continue to provide ocular delivery systems with high therapeutic efficacy. An ocular drug delivery system is a new novel drug delivery system and this technique is incepted in the beginning of the last decade. Literature survey reveals that not much work has been done in reference to anti-glaucoma, antidiabetic, macular degeneration, retinal damage, dry eye syndrome, diabetic retinopathy and Sjögren's disease. **(Meseguer G et al 1998)**

**ANATOMY AND PHYSIOLOGY OF EYE:** The eye is a unique organ from anatomical and physiological point of view, in that it contains several highly different structures with specific physiological functions. The specific aim of designing a therapeutic system is to achieve the optimal

concentration of a drug entity at the active site for the appropriate duration. The primitive ophthalmic solutions, suspension, and ointment dosage forms are no longer sufficient to combat ocular diseases.

The eye has two segments. A smaller, transparent anterior segment that makes up one-sixth of the eyeball, and an opaque posterior segment that forms the remaining five-sixths of the eyeball. (**van der Bijl P et al 2001**)

### 1.1 Structure of Eye



**Fig 1.1 Structure of Eye (urtti et al 2006)**

Following section describes the eye parts along with the problems arising with conventional ocular preparation.

**Ophthalmic Drug Delivery System:** Drug delivery systems for eyes requires the need to study complete structure and functions of eye in order to overcome the challenge making to attack the protective barrier of eye with no eternal tissue injury. Research till now in drug delivery techniques for eyes focused towards various drug deliverance techniques developing such kind of system which will not only facilitate the contact time of active agent at the ocular area but also delay the elimination process of drug. In this field ocular inserts would be the most innovative step. The main purpose of preparing ocular inserts will be to enhance the ocular bioavailability of drug and maintaining the concentration of drug within the desired site. (**Mannermaa E et al 2006**)

**OCULAR BIOAVAILABILITY:** Bioavailability of drugs administered to the eye is an important consideration. There are physiologic factors, which can affect a drug's ocular bioavailability including protein binding, drug metabolism and nasolacrimal drainage. Other factors as the physicochemical characteristics of the drug substance, and product formulation are important. Systemic administration of a drug to treat ocular disease would require high concentrations of circulating drug in the plasma to achieve therapeutic concentrations in the aqueous humor, which involves the increased risk of side effects. Topical administration is more direct, but a conventional preparation of ophthalmic drug, such as aqueous solution is relatively inefficient as therapeutic systems. A large proportion of the topically applied drug is immediately drained from the conjunctival sac into the nasolacrimal duct or is cleared from precorneal area. There are several approaches in ocular delivery to make better ocular bioavailability. (**Shen J et al 2011**)

### Formulation Method of Ocuserts

**Solvent Casting Method** In this method no. of batches are formulated in different proportion. The polymer is dissolved in suitable solvent. Into this solution plasticizer is added following

continuous stirring. The accurately weighed amount of drug is added to above solution and a uniform dispersion is obtained. When the proper blend is formed the solution is casted into the petridish using inverted funnel to allow slow and uniform evaporation at room temperature until the film is dried. The dried films thus obtained the film is cut into proper size and shape using cork borer. The ocuserts are prepared and storage is done in air tight container. (Liang H *et al* 2009)

**Glass Substrate Technique** In this method the p polymer is soaked in 1%v/v Acetic acid solution for 24hrs, to get a clear solution. The solution is filtered. Required amount of drug is added and vortexed for 15minutes to dissolve the complex in polymer solution. Plasticizer is added to the above solution. The viscous solution is obtained and kept aside for 30 minutes until air bubbles are removed. Formulation of controlled release films occurs. The films are casted by discharging solution into the center of leveled glass mould and allowing it to dry at room temperature for 24 hrs. The dried films are cut to form ocusert in definite shape and size. Then, the matrix is placed between the rate controlling membranes using gum which is non-toxic, non-irritating, and water insoluble. They are wrapped in aluminium foil separately and stored in a desiccator. (Liang H *et al* 2009)

**Melt Extrusion Technique** Drug and the polymer are passed through sieve having mesh size of 60#, weighed and blended. In this mixture plasticizer is added. The blend is then discharged to the container of melt flow rate apparatus and extruded. The extrudate was cut into appropriate size and packed in polyethylene lined aluminium foil, heat sealed and sterilized by using gamma rays. (Liang H *et al* 2009)

## DRUG PROFILE

### Famciclovir

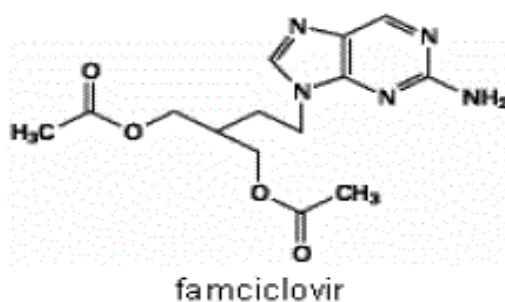


Fig 2.1 Structure of Famciclovir

**Sodium alginate** : It is a sodium salt of alginic acid.

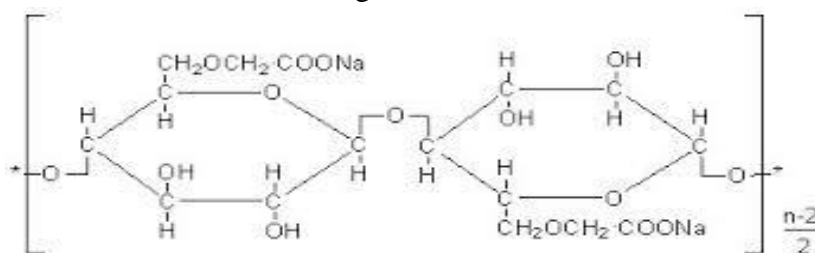


Fig 2.2 Structure of Sodium alginate

## PH DETERMINATION OF DRUG AND POLYMER

1% solution of both drug and polymer was prepared by using distilled water and pH of both drug and polymer was measured using pH meter.

## FORMULATION DEVELOPMENT

### Formulation of Blank Films

Table 1.1 Composition of blank films

| Formulation Code | HPMC K4 M (mg) | Sodium Alginate (mg) | PVA (mg) | Gelatin (mg) | Di Butyl Pthalate (ml) | Water (ml) |
|------------------|----------------|----------------------|----------|--------------|------------------------|------------|
| F1               | 100            | -                    | 100      | -            | 1                      | 15         |
| F2               | -              | 100                  | 100      | -            | 1                      | 15         |
| F3               | -              | -                    | 100      | 100          | 1                      | 15         |
| F4               | 100            | -                    | -        | -            | 1                      | 15         |
| F5               | -              | 100                  | -        | -            | 1                      | 15         |
| F6               | -              | -                    | 100      | -            | 1                      | 15         |
| F7               | -              | -                    | -        | 100          | 1                      | 15         |

### Formulation of Famciclovir Films

Table 1.2 Composition of Famciclovir Films

| Formulation Code | Drug famciclovir | HPMC K4 M | Sodium Alginate | PEG(400) | Water |
|------------------|------------------|-----------|-----------------|----------|-------|
|                  | (mg)             | (mg)      | (mg)            | (ml)     | (ml)  |
| F1               | 100              | 100       | 100             | 1        | 15    |
| F2               | 100              | 150       | 150             | 1        | 15    |
| F3               | 100              | 200       | 200             | 1        | 15    |
| F4               | 100              | 250       | 250             | 1        | 15    |
| F5               | 100              | 300       | 300             | 1        | 15    |
| F6               | 100              | 350       | 350             | 1        | 15    |
| F7               | 100              | 400       | 400             | 1        | 15    |
| F8               | 100              | 450       | 450             | 1        | 15    |

## 2RESULTS AND DISCUSSIONS

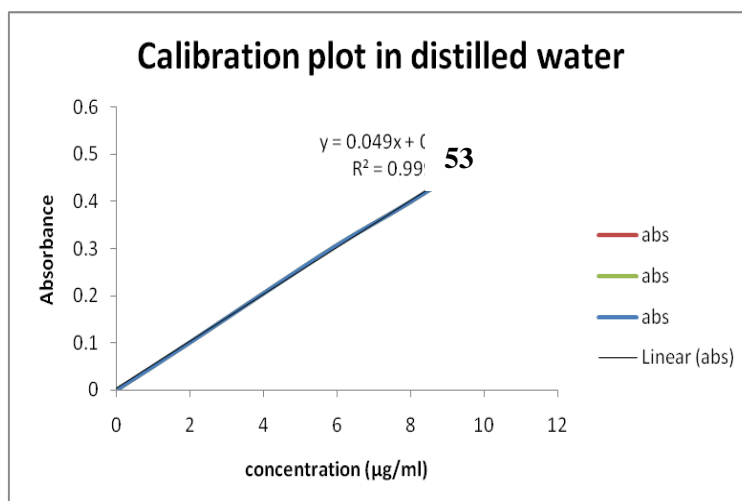
### 2.1 IDENTIFICATION OF DRUG

**2.1.1 Determination of melting point:** The melting point of drug was found to be 256.4°C. The reported melting point of drug famciclovir is 256- 257°C. Thus, drug was identified as famciclovir and found to be pure.

**2.2 Standard plot of famicyclovir in distilled water:**The maximum absorption of famicyclovir drug in distilled water was found to be 251.5 nm. The stock solution of famicyclovir was prepared by dissolving 100 mg of famicyclovir in 100ml of distilled water and suitable dilution were made and absorbance was taken in UV spectroscopy at 251.5nm.

**Table 2.2 Standard plot analysis of Famicyclovir in distilled water**

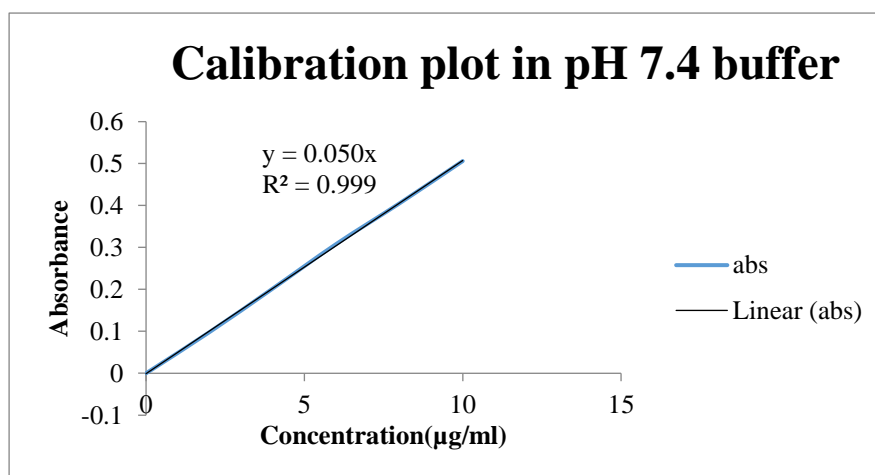
| S.NO | Concentration (µg/ml) | A <sub>1</sub> | A <sub>2</sub> | A <sub>3</sub> | Mean absorbance | S.D    |
|------|-----------------------|----------------|----------------|----------------|-----------------|--------|
| 1    | 2                     | 0.103          | 0.101          | 0.099          | 0.101           | ±0.002 |
| 2    | 4                     | 0.204          | 0.205          | 0.208          | 0.205           | ±0.002 |
| 3    | 6                     | 0.304          | 0.308          | 0.310          | 0.307           | ±0.003 |
| 4    | 8                     | 0.400          | 0.400          | 0.398          | 0.399           | ±0.001 |
| 5    | 10                    | 0.493          | 0.501          | 0.502          | 0.498           | ±0.005 |



**Fig 2.2 Standard plot of famicyclovir in distilled water**

Standard plot of famicyclovir in phosphate buffer

| S.NO | Concentration (µg/ml) | A <sub>1</sub> | A <sub>2</sub> | A <sub>3</sub> | Mean absorbance | S.D    |
|------|-----------------------|----------------|----------------|----------------|-----------------|--------|
| 1    | 2                     | 0.099          | 0.098          | 0.099          | 0.098           | ±0.001 |
| 2    | 4                     | 0.202          | 0.203          | 0.201          | 0.202           | ±0.001 |
| 3    | 6                     | 0.310          | 0.309          | 0.310          | 0.308           | ±0.001 |
| 4    | 8                     | 0.406          | 0.406          | 0.405          | 0.405           | ±0.001 |
| 5    | 10                    | 0.509          | 0.510          | 0.508          | 0.506           | ±0.001 |



**Fig 2.3** Standard plot of famciclovir in pH 7.4 Phosphate buffer

## SUMMARY AND CONCLUSION

Melting point evaluation, FTIR scan and UV scan of famciclovir was performed. From the result of above studies it may be concluded that the drug was pure with no impurities and can be used in preparing ocular inserts.

In analytical studies calibration curve of Famciclovir was prepared in pH 7.4 simulated tear fluid. On the basis of values of  $R^2$  and slope it was concluded that standard plots were suitable for use in analysis of preformulation of famciclovir.

The incompatibility study was performed for one month at the room temperature. The samples were analyzed and it was found that there was no interaction, physically or chemically between the drug and polymer.

The method used for the formulation of ocular inserts is solvent casting method. Because it was a simple and effective method. The % drug release was found 80-90%.

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