$ZnCo_2O_4 \ an \ efficient \ electrode \ material \ for \ energy \ storage \ devices: \ An$

overview

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Abstract

Supercapacitors provide a greater power efficiency than rechargeable batteries and a greater energy density in comparison with traditional capacitors, Supercapacitors have attracted much more interest in next-generation power storage systems. Because supercapacitors offer a much more power efficiency than batteries and a greater power density than ordinary dielectric capacitors, they have attracted much interest in next-generation power storage systems. The typical cubic spinel (AB₂O₄) structure with Zn-ions at tetrahedral sites and Co-ions at the octahedral position, makes ZnCo₂O₄ a better replacement in supercapacitor to deliver the highest capacity. Electrically conductive zinc ions may improve the electrical conductivity and capacitive effectiveness of ZnCo₂O₄. Furthermore, due to its modified electrochemistry, ZnCo₂O₄ is often used in supercapacitor applications. This review focuses on several research connected to ZCO supercapacitor (SCs), improving the effectiveness of ZCO SCs, and various methods utilized in ZCO SCs fabrication.

Keywords: ZnCo₂O₄, supercapacitor, electrolyte, energy density.

1. Introduction

Because of their long cycle stability, high-power density, compact size, rapid charging capabilities, minimal maintenance, safe operation, and eco-friendly features, supercapacitor (SCs) are referred to as the modified options for energy-containing systems in the coming decades. Nonetheless, more dependable, efficient, and nature-friendly, low-cost energy storage devices are required for reusable energy sources. Industrial power grids, military equipment, hybrid electric cars, and other uses have all utilized SCs. SCs' energy density lower, on the other site, precludes usage in a wide range of applications. To resolve this restriction and make SCs equivalent to batteries, the most recent findings are concentrated on improving the energy density of SCs (Guo et. al., 2013; Hou et. al., 2015; Xu et. al., 2014)





Because of their greater power density, Electrochemical capacitors (ECs) are another name for SCs (Winter and Brodd 2004; Pandolfo and Hollenkamp 2006; Shao et. al., 2012: Zou et. al.,





Fig. 1 a) Reported research papers from the year 2009 onwards with search keyword 'ZnCo₂O₄ for SCs' (<u>www.scopus.com</u>). b) raster image of the crystal structure of Zinc cobaltite.

2013; Xing et. al., 2004). According to the literature, several materials for SC are recently investigated. To have a long cycle life, electrode materials must have a high surface area with excellent structural and mechanical integrity is needed. Carbon-based materials (for example, carbon fibers (CFs) (Leitner et. al., 2006; Leitner et. al., 2006), graphite, & carbon nanotubes CNTs) (Li et. al., 2012; Frackowiak 2000), activated carbons (ACs) (Wei 2012; Kaliaraj and Ramadoss 2020), conducting polymers (CPs) and their derivatives, metal oxides, have all been broadly investigated as an electrode material for SC. Through the existence of Faradaic redox processes, transition metal oxides were shown to have significantly greater specific capacitance (Cs) in a contrast to other types of electrode compounds in terms of their high conceptual capacitance. Iridium oxide (Dubal et. al., 2013), ruthenium oxide (Sugimoto et. al., 2005; Li et. al., 2013), cobalt oxide (Cheng et. al., 2010), manganese oxide (Lu et. al., 2011), zinc oxide (He et. al., 2011), and nickel oxide are some metal oxide-based electrodes which have undergone extensive study. Table 1 lists the different kinds of SCs, as well as their advantages and disadvantages. Fig 1a). Shows from the year 2009 onwards, several articles were published on ZCO material for SC application. Fig 1b) demonstrates the typical crystal image of ZCO, the raster image shows black colored balls located Zn ions, and red-colored 'Co', ions are surrounded by blue 'O' ions balls.

Researchers are using TMOs and conductive polymers to fabricate SCs. As a result, a list of TMOs and polymers were investigated, as potential electrode materials for SCs. They include Co₃O₄, polyaniline, MnO₂, polypyrrole (PPy), and NiO. SCs made of single metal oxide substances, on the other hand, have poor electrical conductivity, decreased energy density, and poor cycle stability, limiting their practical uses. TMOs have gotten a lot of interest in improving SCs because they can improve the redox chemistry of materials like NiMn₂O₄, ZnCo₂O₄, and MnCo₂O₄.

Because of its high theoretical capacity and electrical conductivity, and the fact that from low-cost precursors and earth-abundant materials, ZCO achieved a lot of interest among the different TMOs discussed. A variety of papers on ZCO-based SCs hahaseen published recently, including both conceptual and empirical data. ZCO nanorods Wu et. al., 2019), Micro-flowers and micro-sheets made of ZCO (Pan et. al., 2017), ZCO porous microspheres, and ZCO nanoflakes (Cheng et. al., 2015), Nanosheets, nanotubes, and nanowires of ZCO (Bao et. al., 2014). Sheet-like morphologies with lower thickness and large effective surface area had a much-modified electrical conductivity among the different ZCO morphologies (Chen et. al., 2019). However, to alter the energy density and cyclic stability of SCs, the capacitive material needs to be improved. (Simon and Gogotsi 2010).

ZCO has been examined as a possible functional (anode) material in Li-ion batteries (LIBs) (Chen 2009). It has a cubic spinel (AB₂O₄) nature, with many oxidation states, which shows in a reversible redox reaction that provides extraordinary capacitance (Sharma et. al., 2009). Up to now, a few studies have been done to synthesize a variety of ZCO electrodes as an anode material for LIBs. Such as three-dimensional (3D) nanowire arrays/carbon cloth of ZCO, porous nanoflakes, and one-dimensional (1D) nanoparticles, all of which have high electrochemical activity (Zhang et. al., 2017). However, few types of research on the SCs assessment of ZCO nanostructured electrode materials have been conducted.



Fig. 2 Diagrammatic illustration for Zinc-based oxides (reproduce with permission).

2. Nanostructured ZCO electrodes with different morphologies:

Morphology is one of the precious parameters for evaluating SCs' performance. Porous morphology helps to increase the performance of SCs by means of a higher specific surface area. According to Zhang X et al., (2017), a two-step hydrothermal technique is used to place fan-shaped ZnMoO₄ on flower-like ZCO nanowire arrays. To deposit ZnMoO₄ on ZCO, a ZCO nanowire is initially produced and utilized as support. ZnMoO₄ completely covers the flower-like ZCO nanowire arrays. When employed as an electrode for an SC with a current density of 1 A/g, this distinctive configuration has higher Cs up to 1506 F/g and excellent cycling capabilities (5000 charge-discharge cycles). Huang et al., (2015) presented a layered structure of ZCO@NiCo₂O₄ core-shell nanowires, produced by using a simple co-precipitation technique and easy electrospinning method.



Fig 3. a-d) The SEM images of oxalate precursors and porous ZCO nanorod.



Fig. 4. SEM images of ZCO nanowires



Fig. 5. ZCO via TEM at different magnifications.

3. Different studies on ZCO - based composites:

Transmission electron microscopy (TEM)Tool, GCD technique at various current densities These techniques are used to evaluate the ZCO nanomaterial produced by Karthikeyan K et al., (2009). The crystal structure and surface morphology demonstrate a good

impact on the increase of specific capacitance. The SC based on ZCO-cell has an excellent high coulombic efficiency or cycle strength.

Reddy et al., (2020) used a hydrothermal technique using polyvinylpyrrolidone to synthesize 3D-hierarchical peony-like ZCO constructions with 2D-nanoflakes. In the case of ZCO-6h and ZCO-12h electrodes, the obtained discharge time was different, but the remainder of the synthesis parameters remained the same. The outstanding capacitive results point to 3D-ZCO hierarchical peony-like structures that were fabricated using 2D-nanoflakes as a potential substance for elevated efficiency SCs.

Xue Bai et. al., (2019), Using a scalable approach, ZCO nanowires implanted with two types of typical layered double hydroxides are prepared. Fig 4. Shows SEM images of ZCO nanowires with different composites. The core-shell hierarchical structure is seen in both materials. ZCO Co–Al LDH and ZCO@Ni–Al LDH have capacitances of 2041 F/g and 1586 F/g, respectively. The significance of hierarchical structure in improving staging is shown when combined with active surface and synergistic impact. Furthermore, solid-state SCs device using above mentioned manufactured materials as an anode obtained carbon as cathode material, and PVA–KOH as gel electrolyte are demonstrated. ZCO@Co–Al LDH/AC has delivered maximum power and energy efficiencies of 6200 W/kg and 50.1 Wh/kg, respectively. ZCO@Ni–Al LDH/AC has power and energy efficiencies of 3400 W/kg and 27.8 Wh/kg, respectively.



Fig. 6. Structural comparison of ZCO@LDH



Fig. 7 a- d) XPS study and core-level spectra.

ZCO nanoparticles are produced using a rapid, simple, and cost-effective combustion process, according to Bhagwan J et al., (2020). The impacts of calcination at high temperature on the shape, electrochemical characteristics, & crystallite size of ZCO is investigated. The shape of the produced ZCO is substantially encouraged by the calcination temperature, according to observations made using an SEM. With calcination temperatures of 300, 400, and

600 °C at a current density of 1 A/g, ZCO exhibits Cs of 202, 668, and 843 F/g respectively. Moreover, higher calcination temperatures (800 °C) result in fast particle size increase, lower rate capability of ZCO, and poor Cs that may be related to significant micro-strain and crack development ("432 F/g at 1A/g").

Huang C et al., (2019) described the manufacturing and rational design of ternary "ZnO/ZCO/NiO" enveloped by nanosheets generated from ZIF-8. NiO composites/ ZnCo₂O₄/polyhedral ternary ZnO enclosed by different nanosheets composition of is successfully synthesized by in situ production on ZIF-8 sample & various heat tempering in air. The compound material is denser once the molar mass ratio of nickel to cobalt is 1:1.

Zhao S et al., (2020) used a calcination method to create homogeneous one-dimensional metal oxide hollow tubular nanofibers, researchers used electrospinning nanowires as softer templates or zeolitic imidazolate structure particles as precursors (HTNs). The Co₃O₄ HTNs, ZnO HTNs, and ZCO HTNs were successfully synthesized using the standard synthesis technique. The best ZCO HTNs, when used as the positive electrode in SCs, have an outstanding rate performance of 75.14%. Asymmetric SC made of ZCO HTNs and active carbon also exhibits steady or cycling behavior of ultra-high stability after 20,000 cycles, with 95.38 % of its initial capacity.

Heydari H et al., (2016) used a two-step simple approach to produce ZCO nanoflakes on Ni foam, using the cathodic electrolytic electrodeposition (ELD) method to accompany ied physical characterizations reveal that mesoporous ZCO nanoflakes have good physical stability with Ni foam, and high electroactive surface areas (138.8 m²/g), allowing for rapid charge transport. The electrochemical characteristics of the ZCO nanoflakes on conducting Ni foam substrate were tested in a 2M KOH aqueous electrolyte solution before they were utilized as consolidated electrodes for SCs.

Using a simple, quick, and cheap hydrothermally aided use without any Ni precursor salt, nanowire networks of ZnCo₂O₄/reduced graphene oxide/NiO are in the ternary form primarily on such a part of Ni foam that uses the Thermo annealed method. and as an SC electrode without the need for binding Sahoo S and colleagues (2018). In that sequence, Ni foam has been used as a NiO precursor, adhesive, as well as recent collector. Obtained 3D ternary composite exhibited an extremely in a 6M KOH solution with an initial flow rate of 3 A/g, the Cs was 1256 F/g. Furthermore, high cyclic durability (after 3000 cycles 80% capacitance was retained), 62.8 Wh/kg optimum energy density, 7492.5 W/kg power density, specific capacity as well as decreased equivalent series resistance, were all shown by the three-dimensional electrode (0.58).

According to Zhou S et al., (2013), applying the zeolitic imidazolate framework-67 as a template, composite materials porosity Etching and coprecipitation are used to produce a hollow polyhedral nanocage made of NiCo₂O₄/ZnCo₂O₄/Co₃O₄. The presence of an artificial ligand in the templates may aid in the prevention of metal agglomeration This is due to the intense calcination, needed for the production of metallic nanostructure compounds with uniform particle sizes. The composite material's hollow nanocage structure uses a highly permeable infrastructure covering or framework, which provides a specific site & improves the redox reaction of the electrode's component. The nanocage has a Cs of 1892.5 F/g and 1135 F/g sequentially. The nanocage retains 66 % of its capacitance after successive 2000 cycles interpreted as good stability. Furthermore, the "NiCo₂O₄/ZCO/Co₃O₄/AC" hybrid system may be temporarily cycled across a possible range of 0.1-1.8 V and provide a greater voltage gain of 1.8 V and a maximum power density of 8006.67 W/kg. This research sheds light on the production of various composites and opens up new avenues for developing more attractive electrode materials.

3.1 Hydrothermal method

The hydrothermal method is a solution-based unique tool to prepare various nanostructures by simply varying temperature and time factors. In this technique, crystal growth is done between precursors within the steel autoclave. And required parameters are provided along with water. In hydrothermal technique morphology of prepared material can be varied by simply varying the pressure and concentration parameters of precursors. Some reputed groups reported ZCO combinations prepared via hydrothermal route are listed here. Reddy G et al., (2020) used a hydrothermal technique using polyvinylpyrrolidone to synthesize Peony-like 3D hierarchical ZCO formations with 2D nanoflakes. The reaction period was altered to get two samples, but the rest of the reaction conditions stayed the same. XRD analysis was used to study the crystalline characteristics of the structures, TEM and SEM were used to evaluate their morphologies, and X-ray photoelectron spectroscopy (XPS) was adapted to investigate the release of nutrients and oxidation states. The ZCO-6h sample has a compact pore size (24.69 nm) and a huge individual BET surface area (55.40 m^2/g), allowing for quicker charged particle transport than the ZCO-12h sample. The ZCO-12h electrode exhibited an excellent capacitive performance According to electrochemical tests, 421.05 F/g (31.52 C/g) has good cycle performance at 1 A/g. Furthermore, the morphologic properties of the hierarchy materials produced aided in the rise of Cs considerably. The outstanding capacitive results point to hierarchy 3D- ZCO peony-like structures constructed from two-dimensional materials as a potential material with high SCs.

A bunch of porous nanosheets with a thickness of 15 nm were built into ZCO hierarchical microspheres using a simple solvothermal method in a combined solvent comprising ethylene glycol (EG) and water, followed by a calcination procedure at 400 °C in air. The ZCO-modified electrode retained 98.7 % of the total of its initial Cs beyond 5000 stability cycles at 5 A/g, showing improved long-life endurance. The ZCO hierarchical

microspheres' outstanding electrochemical properties make them a powerful and appropriate electro-active material for SC. The best ZCO HTNs, when used as the positive electrode in SCs, have an outstanding rate performance of 75.14%. Asymmetric SC made of ZCO HTNs and active carbon also exhibits steady or cycling behavior with ultra-high stability after completion of successive 20,000 stability cycles, with 95.38 % of its initial capacity. The present synthetic procedure is simple and does not need the use of costly chemicals or specialized equipment. By simply replacing the starting salts, the method may be used to synthesize. Nitrogen-doped activated carbon (PNAC) was effectively produced utilizing carbonized polyvinylidene fluoride as a carbon precursor through the hydrothermal nitrogen-doping technique, according to Wang W et. al., (2019). As a consequence, in a 2M KOH aqueous media, The PNAC electrodes have an outstanding range of performance and a large capacitor of 247 F/g at a current density of 0.5 A/g. Additionally, an all-solid-state asymmetrical SC (ASC) was also fabricated to utilize the gel electrolyte. In a sequence of two ASC, a red light may be produced. light-emitting diode, showing the SC's practical potential.



Fig. 8 a) a CV curves of ZCO at different scan rates **b**) Scan rate versus capacitance graph **c**) The EIS curves **d**) The electrochemical stability test of ZCO, Co₃O₄, and ZnO.

Saravanakumar B et al., (2015) stated that because of its larger surface area, excellent electrical conductivity, then enhanced electrode-electrolyte interface, the discovery of hierarchy, and porosity membrane-based current collectors have sparked a lot of attention in the areas of energy storage, sensing, then electrocatalysis. By using a dynamical hydrogen bubble template electro-deposition technique, we were able to create a hierarchical vascularised nanostructured porosity thin film as a current collector. For the first time, a porosity 3D-Ni adorned with Fe₂O₃ & ZCO has been reported using a simple, reduced electrochemical deposition technique. The porosity of 3D-Ni-based electrodes that were produced demonstrated outstanding electrochemical properties of high specific capacity, and good cycle stability. good cycle stability or good rate capability. The asymmetric solid-state SC device's negative or positive electrodes were constructed of porous, 3D Ni adorned with ZCO or Fe₂O₃. At a power density of (0.5 m/cm²), the constructed Fe₂O₃ /ZnCo₂O₄ASC device had aerial Cs of 92 mF/cm², a maximum power density of 3kW/cm², and 28.8 mWh/cm² of energy density. With the improved performance of porosity, 3D current collectors hold a lot of promise for the development of high-performance SCs.

Zhao et al., (2017) stated that in several large flexibility asymmetrical SC (ASC), lightweight, all-solid-state SCs, the positive electrode was cabbage-like ZCO, the negative electrode was porous VN nanowires, and the collector was elastic carbon nanotube film (CNTF). The positive electrode had the electrodes of the negative ion used to have a space capacitor of 400 mF/cm² and a major capacitor of 789.11 mF/cm². After manufacturing, some elastic ACs devices with resulting a Cs 196.43 mF/cm², as well as a voltage of 1.6 V seems to have outputs window flow rate, and 64.76 mWh/cm³ energy density. Another output, or 64.76

mWh/cm³ volumetric energy density, has a specific capacity of 196.43 mF/cm² successfully performs 2000 bending cycles, and the capacitance storage reached 95.7 %, demonstrating excellent flexibility and mechanical stability.

3.2 Reflux method

Reflux is a universal method for the synthesis of nanorods like template morphology, it is also a solution-based method to complete the transfer of ions through a solution on the substrate. It is the simplest and no vacuum required, easy instrumentation method. In reflux basically, heat is given to speed up the chemical reaction. The typical setup of reflux contains a round conical flask, a condenser, and heat provider assembly. The reflux technique is the cheapest method to synthesize nanostructure material. There are several groups that prepared ZCO by reflux tool. G.P. Kamble and the group (2021) prepared ZCO/NiO composite by reflux method delivered 85% Cs retention after 5000 cycles. Also, this composite exhibits a 134.79 m²/g BET area, showing 882 F/g at a 4 mA/cm² current density. In asymmetric design with rGO, this design capable of delivering 46.66 Wh/kg energy per unit given mass and a power density is about 800 W/kg. A similar group also reported (2020) that ZCO nanorod prepared by a similar technique delivered 315 F/g at 2 mA/cm². Also, show an extraordinary energy density of 25.45 Wh/kg at 3620 W/kg power density in a 6M KOH electrolyte. This composite long lasting over 3000 cycles up to 77%. This was quite a good result in the electrochemistry field.

4. Performance of SC

According to Huang et al., (2015), the electrochemical performances of materials such as ZCO when utilized as SCs were thoroughly investigated using galvanostatic chargedischarge, EIS, and liner sweep cyclic voltammetry setup. ZCO's good cycling capabilities and large Cs suggest it is a good replacement for SCs. Using a topological transformation method, Bao J et al., (2018) presented an ultrathin configuration into spinel ZCO performances of the ZCO ultrathin nanosheets were also ascribed to the advantageous ultrathin structure, showing it as a viable option for energy storage and conversion applications.

In a commercial sponge, Moon IK et al., (2015) produced binary composites of ZCO and lowered graphene oxide (rGO). A hydrothermal method was used to generate ZCO nanosheets on the surface of the GO/sponge. In asymmetric SC. The ZnCo₂O₄/rGO/sponge electrodes, which exhibit outstanding electrochemical capabilities with a particular capacitance are used to build a flexible SC of all-solid-state compounds. The fabricated SC also has remarkable mechanical flexibility and cycling stability.

Sahoo S et al., (2017) used a hydrothermally assisted thermal annealing technique to produce Nanowire arrays as a cement SC electrode, ternary oxide/NiO (ZCGNO) on Ni foam ZCO/reduced graphene was used. Ni foam was used as the current collector, precursor, and NiO in that order. In a 6 M KOH solution, the resultant 3D ternary composite had an extreme Cs of 1256 F/g at a 3A/g current density. The electrochemical presentation of the three-dimensional electrode was likewise good. ZCGNO may be a viable alternative for excellent electrochemical characteristics.

Improvements in the inductance & energy level of materials based on zinc cobalt oxide, Sharma M et al., (2020), are critical for developing SCs with good electrochemical performance. To achieve outstanding supercapacitive performance, they used a simple hydrothermal technique to make Cu-doped zinc cobalt oxide nanostructures ($Zn_{1x}Cu_xCo_2O_4$) Lightweight and flexibility are two advantages, and they might be simply combined or weaved into a variety of electrical devices at a low cost and great efficiency. The electrochemical properties were studied using a two-electrode setup of the free-standing SC. Wu, Hao al., (2015), The SC has Cs was 10.9 F/g¹. The fiber SC also had a 76 mWh/kg energy density and 1.9 W/kg power density. metal adding Cu resulted in increased use a 2-fold higher surface area $(52 \text{ m}^2/\text{g})$ and a charge transfer resistance is significantly decreased by 2-fold, which is 1.55 times more than the 917 F/g of the pure ZCO electrode. The Zn_{0.7}Cu_{0.3}Co₂O₄ maintains approximately 96% of its capacitance after a 1.5 V potential window and enhanced cycle stability. The finished device has a high specific capacity of 55C g⁻¹ and 2621 W/kg power density and lights up yellow LED efficiently at 1.5 V. The significant effect in electrochemical performance may be ascribed to the increased electronic conductivity or surface area. The results revealed that the solid-state symmetric SC that was built was effective and may be utilized in future flexible energy storage systems.

Fibre electrochemical capacitors, according to Wu H et al., (2015), having lightweight and flexibility are two advantages, and they may be easily integrated or woven into a range of low-cost, high-efficiency electrical devices. This article offers a single-step hydrothermal method for manufacturing Simple and rapid conductivity is provided by nanorods of ZCO on a Ni wire. The ZCO hierarchical microspheres have outstanding electrochemical properties making them a promising and appropriate electro-active material for energy storage. The electrochemical assets of the unstructured SC were studied by applying a two-electrode configuration. The capacitance of a particular object of the SC was 10.9 F/g. The fiber SC also has a power density of 76 mWh/kg and a specific energy density tends to be 1.9 W/kg. When the flexible SC was bent at different angles, it showed exceptional electrochemical stability, indicating that it may be a better replacement as an electrode material for wearing energy storage applications.

Da He et al., (2020) suggested that the fine piqued attention for their possible use in SC applications. Bimetallic MOFs may offer a plethora of redox processes as a result of increased charge transfer among various metal ions, boosting enhance efficiency even further. Fig 2 shows how the "One-for-All" approach is used to make from such a single bimetallic MOF in

this research. A simple technique was used to make the bimetallic Zn/Co-MOF with cuboidlike features. After post-heating the as-prepared Zn/Co-MOF and washing with HCl, nanoporous carbons (NPC) were produced, and bimetallic oxides (ZCO) were formed by sintering the Zn/Co-MOF in air. As negative and positive materials, MOF-derived NPC and bimetallic oxides were used to construct hybrid ASCs using 6 M KOH as an electrolyte.

5. Discussion

Because SCs are a necessary energy source, much research on the manufacture of functional SCs has been performed. Details of a few of the SCs made using ZCO alone or in conjunction with other metal, oxides are shown in Tables 2 & 3. Each produced SC's electrolytes, surface, voltage window, & effective conductance are listed in tables 2 & 3.

Table 2: A literature survey of ZnCo₂O₄-based supercapacitors in the two-electrode system measurement.

Positive electrode	Negativ e electrod e	Elect rolyt e	Pot enti al win dow	Speci fic capa citan ce	Energy density	Power densit y	Stability	Refere nce
ZCO/rG O/sponge	ZCO/ rGO/spo nge	PVA - KOH	0 to 0.4 V	143 F/g at 1 A/g	11.44 Wh·/kg	0.143 kW·/k g	93.4% after 5000 cycles	Sound arya et al., 2021

Zn-Ni-Al- Co ZCO/C	AC	кон	0– 1.5 V 0 to 1.5 V	232 F/g at 0.5 A/g 169 F/g at 1 A/g	72.4 Wh /kg 45.9 Wh /kg	533 W /kg 700 W /kg	90% after 10,000 cycles 95% after 9000 cycles	Bhagw an et al., 2020 Liu et al., 2016
ZCO	ZCO	PVA /KO H	0- 1.0 V	94 mF/ cm ²	_	_	100% after 1400 cycles	Fu et al., 2016
ZCO@ NixCo2x(O H)6x	AC	КОН	0–1 .7 V	-	26.2 Wh /kg	511.8 W /kg	88.2% after 2000 cycles	Attia et al., 2021
ZCO@ MnO2	AC	КОН	0- 1.6 V	197 F/g at 0.75 A/g	69 Wh /kg	4.9 kW /kg	93.5% after 5000 cycles	Heyda ri et al., 2017
ZCO	Fe ₂ O ₃	КОН	0- 1.6 V	92 mF/ cm ² at 0.5 mA /cm ²	28.8 mW /cm ²	28.8 mWh /cm ²	-	Moha mmed et al., 2017

ZCO	AC ZCO	KOH PVA -	0- 1.4 V 0 - 1 V	- 69.65 F/g at 1.07	28.2 Wh /kg 9.67 Wh /kg	332.5 W /kg 1.45 kW /kg	91% after 3000 cycles 68 % after 2000 cycles	Zhou et al., 2018 Wang et al.,
ZCO <u>@N</u> <u>MioO4/Ni</u>	<u>CNTs/N</u> <u>i</u>	кон	0 - 1.8 V	A/g ¹ 128 F/g at 1 A/g	57.5 Wh·/kg	18000 W/ kg	84.1 % after 10000 cycles	2019 Wang et al., 2019
ZCO/PA NI	ZCO/ PANI	КОН	0.0– 1.0 V	103 F/g at 0.5 A/g	_	-	-	Sarava nakum ar et al., 2018
ZCO	AC	КОН	0- 1.45 V	90 F/g at 1A/g	26.28 Wh /kg	716 W /kg	90 % after 5000 cycles	Zhao et al., 2017
Co3O4/ ZCO/Cu O	AC	PVA - KOH	0- 1.6 V	100.7 5 F/g at 1 A/g	35.82 Wh /kg	4799.2 5 W /kg	94% after 514 3000 cycles	Raut et al., 2017
ZCO	ZCO	PVA - KOH	0- 0.5 V	2.243 mF /cm ²	areal 0.065 µWh /cm ²	0.092 mW /cm ²	99% after 2000 cycles	Wang et al., 2020

NiCo2O4/ ZCO/Co3	AC	PVA -	0- 1.6	at 0.025 mA /cm ² 233.7 5 F/g at 1	83.11 Wh /kg	8006.6 7 W	93.54 % after 3000	Shanm ugaval li et
04		КОН	V	A/g		/Kg	cycles	al., 2019
ZCO	ZCO	КОН	0 to 1.5 V	5100 mF/ cm ² at 0.2 A /m ²	31.8 mWh /cm ³	280 mW /cm ³	98% after 1000 cycles	Gungo r et al., 2008
ZnO/ ZCO/NiO	AC	PVA - KOH	0– 1.6 V	129.5 F/g at 1 A/g	46.04 W h /kg	7987.5 W /kg	104.17% after 5000 cycles.	Bhagw an et al., 2019
MWCNT @ZCO	AC	КОН	0- 1.45 V	17 mAh /g at 0.38 A /g	-	-	95% after 1000 cycles	Karthi keyan et al., 2009

ZCO/CN F ZCO	ZCO/C NF AC	КОН	0- 1.2 V 0- 1.5	77 F/g at 5 mV/s 182 F/g at 0.5	- 10.42 Wh /kg	1200 W /kg 375.12 W /kg	98% after 100,000 cycles 95.38% after 20 000	Wu et al., 2015 Yu et al.,
ZCO	ZCO	PVA /KO H	v 0-1 V	A/g 10.9 F/g at 10 mV /s	76 mWh /kg	1.9 W /kg	92% after 3500 cycles	2020 Omar et al., 2017
ZCO@ CoMoO4	AC	КОН	0- 1.6 V	82.24 F/g at 5 mA /cm ²	29.24 W h /kg	10526. 32 W /kg	90.95% after 5000 cycles	Gai et al., 2017
PANI- ZCO	AC	КОН	0- 1.5 V	64 C/g at 0.5 A/g	13.25 Wh /kg	375 W /kg	90% after 3000 cycles	Javed et al., 2019
ZCO	AC	PVA /KO H	0- 1.4 V	80.71 F/g at 0.2 A/g	21.97 W /kg	972.22 W /kg	76.68% after 1000 cycles	Bhagw an et al., 2020

ZCO@ NiMoO4 ZCO@Co -Al LDH	AC	KOH PVA – KOH	0 - 1.6 V 0- 1.6 V	71.3 F/g at 5 mA /cm ² 139.2 F/g at 0.5 A/g	25.3 W h /kg 50.1 Wh /kg	9467.5 W /kg 6200 W /kg	 85.1% after 5000 cycles 90.5% after 3200 cycles 	Meng, et al., 2020 Bai, et al., 2019
ZnCo2S4/ ZCO	CNTs	КОН	0- 1.5 V	130 F/g at 1 A/g	127.4 Wh /kg	2520 W /kg	89% after 5000 cycles	Wang et al., 2020
ZCO@N CS-6	AC	КОН	0- 1.7 V	92.4 F/g at 0.5 A/g	37.1 W h /kg	5124.3 W /kg	90.29% after 8000 cycles	Xuan et al., 2020
ZCO/Ni3 V2O8	AC	КОН	0- 1.6 V	253 F/g at 1 A/g	90 Wh /kg	812 W /kg	82% after 5000 cycles	Huang et al., 2019
ZCO@Zn WO4	AC	КОН	0- 1.6 V	-	24 Wh /kg	2001.0 7 W /kg	98.5% after 5000 cycles	Xie et al., 2018
Zno.7Cuo.3 Co2O4	Zn _{0.7} Cu _{0.} 3Co ₂ O ₄	PVA – KOH	0- 1.5 V	175 F/g at 3.5 A/g	55 W h /kg	2621 W /kg	72% after 5000 cycles	Sharm a et al., 2020

ZCO	700	кон	0-1	340 F/g at	11.8 Wh	2.5 kW	_	Rajesh et al
ZCO	200	кон	V	1 A /g	/kg	/kg	-	et al., 2016

Table 3: A literature survey of ZnCo₂O₄-based supercapacitors in the three-electrode system measurement.

Electrode	Electro lyte	Potenti al windo w	Surfac e area	Specific capacitan ce/capacit y	Stability	Reference
ZCO/rGO/sponge	КОН	-0.2 to +0.3 V	_	1116.6 F/g	_	Soundarya et al., 2021
Zn-Ni-Al-Co	КОН	0.1 and 0.5 V	83.5 m ² /g	839.2 C/g at 1 A/g	82% after 5000 cycles	Bhagwan et al., 2020
ZCO/C	КОН	0-0.6 V	_	1821 F/g at 5 A/g	100 % after 9000 cycles	Liu et al., 2016
ZCO	КОН	0-0.4 V	-	1400 F/g at 1 A/g	97 % after 1000 cycles	Fu et al., 2016

ZCO@ NixCo2x(OH)6x ZCO-MnO2	КОН	- 0.1-0.5 V -0.1 to 0.5 V	-	419.1 μAh /cm ² at 5 mA/cm ² 2057 F/g at 1 A/g	 81.4% after 2000 cycles 96.5% after 5000 cycles 	Attia et al., 2021 Heydari et al., 2017
ZCO	КОН	0 to 0.6 V	138.8 m²/g	1781.7 F/g at 5 A/g	92 % after 4000 cycles	Heydari et al., 2016
ZCO	КОН	0–0.7 V	-	1170 F/g at 2 A/g	3000 cycles	Saravanakumar et al., 2018
ZCO	КОН	0-0.4 V	23.13 m²/g	1596 F/g at 1 A/g	119% after 2000 cycles	Mohamed et al., 2017
ZCO	КОН	0 - 0.5 V	-	675 F/g at 3.5 A/g	71% after 2000 cycles	Raut et al., 2016
ZCO@NMioO4	КОН	0 - 0.5 V	-	1912 F/g at 1 A/g	55% at 20 A/g	Wang et al., 2019

					92.5%	
700	кон	0 - 0.45		711 F/g at	after	Shanmugavalli
		V		0.5 A/g	1000	et al., 2019
					cycles	
					98.9%	
ZCO/PANI	кон	0 - 0.45		867 F/g at	after	Saravanakumar
	Kon	V		0.5 A/g	1000	et al., 2018
					cycles	
					97 %	
700	VOU	0 - 0.45	77 m ²	843 F/g at	after	Zhao et al.,
200	коп	V	/g	1 A/g	5000	2017
					cycles	
					89.7%	
C03O4/ ZCO/C11O	КОН	0-0 6 V	73.6 m ²	890.2F/g	after	Raut et al.,
20,04 200,040			/g	at 1 A/g	1000	2017
					cycle	
					95.62 %	
700	кон	0-0 6 V	_	604.52 F/g	after	Wang et al.,
	KOII	0-0.0 V		at 1 A/g	3000	2020
					cycles	
ZCO/Ni foom					88.7%	
coated with	кон	0 - 1V	184 m ²	1626 F/g	after	Ivetal 2017
granhona	KUII	0-10	/g	at 1 A/g	5000	L v Ct al., 2017
graphene					cycles	
	I	1	1			1

ZCO	КОН	0-0.4V	-	305 F/g at 2A/g	92% after 10,000 cycles 66% after	Huang et al., 2018
NiCo2O4/ZCO/Co3	КОН	0 - 0.5	73.89	1892.5 F/g	2000	Shanmugavalli
O4		V	m^2/g	at 1 A/g	cycles	et al., 2019
					97.9 %	
ZCO	КОН	0.05-	55 m ²	451 F/g at	after	Gungor et al.,
		0.45V	/g	0.2 A/m^2	1500	2008
					cycles	
					86.54%	
ZnO/ZCO/NiO	кон	0 to 0.7	29.9 m ²	1136.4 F/g	after	Bhagwan et al.,
	Roll	V	/g	at 1 A/g	5000	2019
					cycles	
ZCO	КОН	0.0 -	_	37 mAh/g	_	Bhagwan et al.,
		0.45 V		at 1 A/g		2019
		0.0 -		64 mAh/g	88% after	Karthikeyan et
MWCNT@ZCO	КОН	0.45 V	-	at 1 A/g	2000	al., 2008
		0.06	100.0	2775 17-	123%	
ZCO/C	КОН	U- U.O	199.0	527.5 F/g		Yu et al., 2020
			m~ /g	at 0.5 A/g	1000	
					cycles	

					98.9%	
ZCOONC. O	VOU	0- 0.7		1476 F/g	after	Huang et al.,
ZCO@NIC02O4	КОН	V	-	at A/g	2000	2015
					cycles	
					89.5%	
ZCO	кон	0 -	_	770 F/g at	after	Zhou et al.,
200	Roll	0.6V		10 A/g	3000	2014
					cycles	
					97.42%	
ZCO	кон	0-0 5V	34.191	181 C/g at	after 10	Zhao et al.,
200	Roll	0 0.5 1	m^2/g	0.5 A/g	000	2020
					cycles	
				3.6F/cm^2	95.5%	
CC@ZCO@MnO2	КОН	0-0.7V	_	at 2	after	Lin et al., 2016
				mA/cm ²	5000	
					cycles	
				1096.08 C	104.1%	
ZCO@CoMoO4	КОН	0 to 0.6	_	/g at 10	after	Meng et al.,
		V		mA/cm^2	5000	2020
					cycles	
PANI-ZCO	КОН	0-0.5V	-	398 C/g at	_	Javed et al.,
				1 A/g		2019
ZCO	КОН	0-0.7V	34.60	542.5 F/g	95.5%	Bhagwan et al.,
			m^2/g	at 1 A/g	after	2020

					2000	
					cycles	
ZCO@NiMoO4	КОН	0-0.6V	-	1238.1 C/g at 3 mA /cm ²	103.4% after 5000 cycles	Meng et al., 2019
ZCO@Co-Al LDH	КОН	0 - 0.7 V	_	2041 F/g at 1 A/g	-	Bai et al., 2019
ZnCo2S4/ZCO	КОН	0-0.5V	-	1057.78 F/g at 1 A/g	-	Wang et al., 2019
ZCO@NCS-6	КОН	0-0.7V	_	1762.6 F/g at 1A/g	81.4% after 5000 cycles.	Xuan et al., 2020
ZCO/Ni3V2O8	КОН	0-0.6V	-	1734 F/g at 1A/g	96% after 8000 cycles	Huang et al., 2019
S-ZCO	КОН	0–0.5 V	_	214.1C/g at 0.5 A/g	78% after 5000 cycles	Yang et al., 2020
ZCO	КОН	0-0.9V	63.4 m ² /g	2468 F/g at 5 A/g	96.3% after	Bao et al., 2013

					1500 cycles	
ZCO@ZnWO4	КОН	0–0.5 V	-	13.4 F/cm^2 at 4 mA /cm ²	-	Xie et al., 2013
Zn0.7Cu0.3Co2O4	КОН	0-5 V	52 m ² /g	1425 F/g at A/g	96% after 2000 cycles	Sharma et al., 2020
ZCO	КОН	0–0.5 V	37.27 m² /g	853.6 F/g at 2 A/g	92.7% after 3000 cycles	Rajesh et al., 2016

6. Conclusion

supercapacitors, also called electrolytic devices, must have been contemplated as a possible electrochemical energy storage technology because tofts aid in long-life cycle durability, supercharging operation, environmentally friendly nature, and high-power density. Consequently, in recent years, engineers and scientists have started paying careful attention to ZCO-based supercapacitors. Various synthetic techniques have been used to create microspheres, nanorods, nanoparticles (NPs), nanoflakes, hexagonal-like structures, nanowires (NWs), and other ZCO micro/nanostructures, which have previously been used as electrode materials. Various manufacturing techniques & combinations of other compounds with ZCO have been discovered to improve the performance of the device. However, other techniques must be explored further in terms of improving the electrochemical behavior of ZCO materials. This

review gives a basic track to new researchers about choosing ZCO as an efficient electrode material for supercapacitors.

Declaration of Competing Interest:

The authors declare that they have no known competing financial interests or personal relationships that could have appeared to influence the work reported in this paper.

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